


# Work Order ID 105194

Friday, July 26, 2013 11:02:05 AM

**\*105194\***

Page 1

Item ID: D120-639-011 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: Wearplate  
 Start Date: 7/26/2013 Start Qty: 1.00 **\*1\*** Cust Item ID:  
 Required Date: 7/26/2013 Req'd Qty: 1.00 **\*1\*** Customer:  
 Reference:

Approvals: Process Plan:  Date: 13-07-26 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI 9223	Rev A								
IIN-D120-639	Rev A								

100

0.00

**\*100\***

DOCUMENT CONTROL

DC

Document Control

Memo 

Photocopy bluefile and type labels per PPP D120-639-011 CHG 002

0.00

105

0.00

**\*105\***

Pick Kit

Packaging


Memo

0.00

Packaging

1

1x

  
 13-07-26

**Work Order ID 105194****\*105194\***

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Item ID: D120-639-011

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Item Name: Wearplate

Stop **\*NS2\***

Start Date: 7/26/2013 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 7/26/2013 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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110 QC4- 100% Inspect kits for completeness

0.00

**\*110\***

QC

Memo

0.00

Quality Control

120

0.00

**\*120\***

Packaging

Packaging

Memo

0.00

Packaging

Package and Identify as per PPP D120-639-011

130

0.00

**\*130\***

QC

Memo

0.00

Quality Control

QC21- Final Inspection - Work Order Release

1

13/7/26 sf

MS 13-07-26  
MS 13-07-26

# Picklist Print

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Work Order ID: 105194

\*105194\*

Parent Item: D120-639-011

\*D120-639-011\*

Parent Item Name: Wearplate

Start Date: 7/26/2013

Required Date: 7/26/2013

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP D 02.09.13 Re-format, Added MS27130-S30 KJ

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2746 <b>*D2746*</b> WEARPLATE <div>SKD</div>		Manufactured	No			105	Each	19.0000	<div>1</div> <div>**</div> <div>SKD</div>	<div>1</div>		M.H. 13-07-26	
<div><div><div>Location</div><div>ST500</div><div>79519</div><div>86438</div><div>91907</div></div><div><div>Loc Qty</div><div>19</div><div>3</div><div>4</div><div>12</div></div><div><div>Loc Code</div><div></div><div></div><div></div><div></div></div></div>													
D2656-31 <b>*D2656-31*</b> Wearplate Aft <div>SKD</div>		Manufactured	No			105	Each	4.0000	<div>1</div> <div>**</div> <div>SKD</div>	<div>1</div> <div>IX</div>		M.H.	
<div><div><div>Location</div><div>FP002</div><div>84376</div><div>86259</div></div><div><div>Loc Qty</div><div>4</div><div>2</div><div>2</div></div><div><div>Loc Code</div><div></div><div></div><div></div></div></div>													
D2656-13 <b>*D2656-13*</b> Wearpad Fwd <div>SKD</div>		Manufactured	No			105	Each	0.0000	<div>1</div> <div>**</div> <div>SKD</div>	<div>1</div> <div>IX</div>	<div>B84375</div>	M.H.	<div>SKD</div>

# Picklist Print

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Work Order ID: 105194

\*105194\*

Parent Item: D120-639-011

\*D120-639-011\*

Parent Item Name: Wearplate

Start Date: 7/26/2013

Required Date: 7/26/2013

Start Qty: 1.00

Required Qty: 1.00

ALS7-1032-130

Purchased

No

105

Each

4,773.000

36

36

\*ALS7-1032-130\*

Rivnut

\*\*



11.10.13-07-26

SR

Location	Loc Qty	Loc Code
FG	100	
121444	100	
FP001	315	
117717	27	
118966	22	
119530	73	
119775	2	
120181	12	
121444	176	
122474	3	
ST279	290	
m125770	290	36x
ST280	68	
122763	18	
124226	50	
st510	4000	
m126109	4000	

# Picklist Print

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Work Order ID: 105194

**\*105194\***

Parent Item: D120-639-011

**\*D120-639-011\***

Parent Item Name: Wearplate

Start Date: 7/26/2013

Required Date: 7/26/2013

Start Qty: 1.00

Required Qty: 1.00

D2648-3

Manufactured No

105

Each

34.0000

**\*D2648-3\***  
Wearpad

\*\*

*M.H. 13-07-26*

## Location

## Loc Qty

## Loc Code

FG

4

85490

4

FP001

25

33059

12

34591

6

38778

6

81513

1

Mezz

1

29777

1

ST500

4

85490

4

MS27039-1-08

Purchased

No

105

Each

2,133,000

**\*MS27039-1-08\***

Screw

\*\*

*M.H.*

## Location

## Loc Qty

## Loc Code

GA

1

117423

1

ST305

3

121243

3

ST506

56

124326

56

st507

1250

m126319

1250

ST509

823

125654

823

AN960JD10L

NAS1149D0332J

Purchased

No

105

Each

0.0000

**\*AN960JD10L\***

Washer

\*\*

40x

40

125807

*M.H.*

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Shop Packet Print

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# Picklist Print

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Work Order ID: 105194

**\*105194\***

Parent Item: D120-639-011

**\*D120-639-011\***

Parent Item Name: Wearplate

Start Date: 7/26/2013

Required Date: 7/26/2013

Start Qty: 1.00

Required Qty: 1.00

MS27130-S30

Purchased

No

105

Each

121.0000

4

4

**\*MS27130-S30\***  
Insert

\*\*

*M.H. 13-07-26*

*Sh*

Location

Loc Qty

Loc Code

ST308

121

100154

121

4X



Sh

## 4.0 WEIGHT AND BALANCE

REFERENCE ONLY

The following weight and balance information is for the Dart wearplate kits that are being installed. The weight and balance of any wearplates that are being removed from the aircraft is the responsibility of the installer.

Installation	Weight	LONGITUDINAL		LATERAL	
		Arm	Moment	Arm	Moment
D120-639-011 TUNGSTEN CARBIDE WEARPLATE KIT	3.1 lb 1.4 kg	136.0 in 3.45 m	422 in lb 4.8 m kg	±40.7 in ±1.04 m	±126 in lb ±1.5 m kg
D120-639-013 SURFACITE™ WEARPLATE KIT	4.1 lb 1.8 kg	136.0 in 3.45 m	558 in lb 6.2 m kg	±40.7 in ±1.04 m	±167 in lb ±1.9 m kg

## 5.0 PARTS LIST

Qty -011	Qty -013	Part Number	Description
X		D120-639-011	TUNGSTEN CARBIDE WEARPLATE KIT
	X	D120-639-013	SURFACITE™ WEARPLATE KIT
1	1	D2746	WEARPLATE
1	1	D2656-31	WEARPLATE
1	1	D2656-13	WEARPLATE
5		D2648-3	WEARPAD
	5	D2648-7	WEARPAD
40	40	ALS7-1032-130 or AKS7-1032-130 or ALS4-1032-130 or AKS4-1032-130	INSERT
40	40	MS27039-1-08	SCREW
40	40	AN960JD10L	WASHER

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Page 1

Item ID: D120-639-011

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Wearplate

Start Date: 7/26/2013 Start Qty: 1.00

\*1\*

Cust Item ID:

Required Date: 7/26/2013 Req'd Qty: 1.00

\*1\*

Customer:

Reference:

Approvals:

Process Plan:

Date: 13-07-26

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
DSI 9223	Rev A								
IIN-D120-639	Rev A								
100	DOCUMENT CONTROL	0.00							
*100*									
DC	Memo	0.00							
Document Control	Photocopy bluefile and type labels per PPP D120-639-011	CHG 002							
105	Pick Kit	0.00							
*105*									
Packaging	Memo	0.00							
Packaging									

MCJ 1307-26